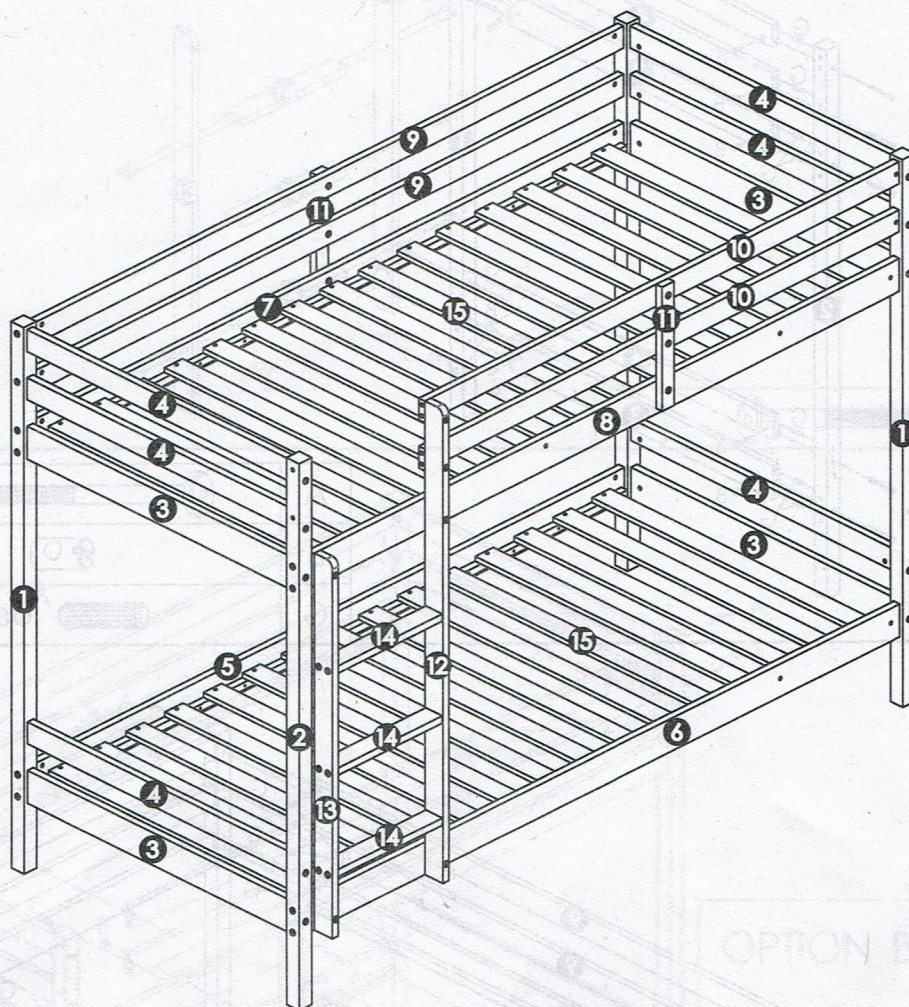
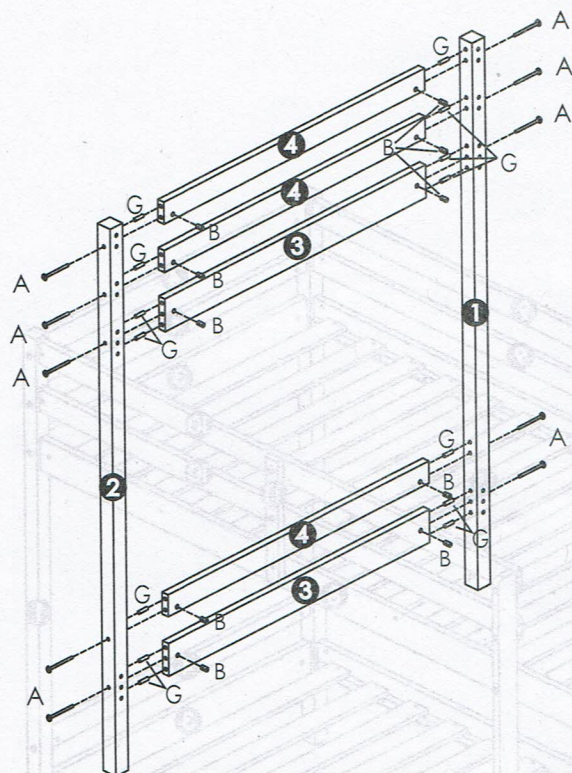


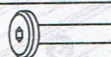


A		M6x80	42
B			42
C		M6x70	6
D		M6x25	6
E		Φ8x20	12

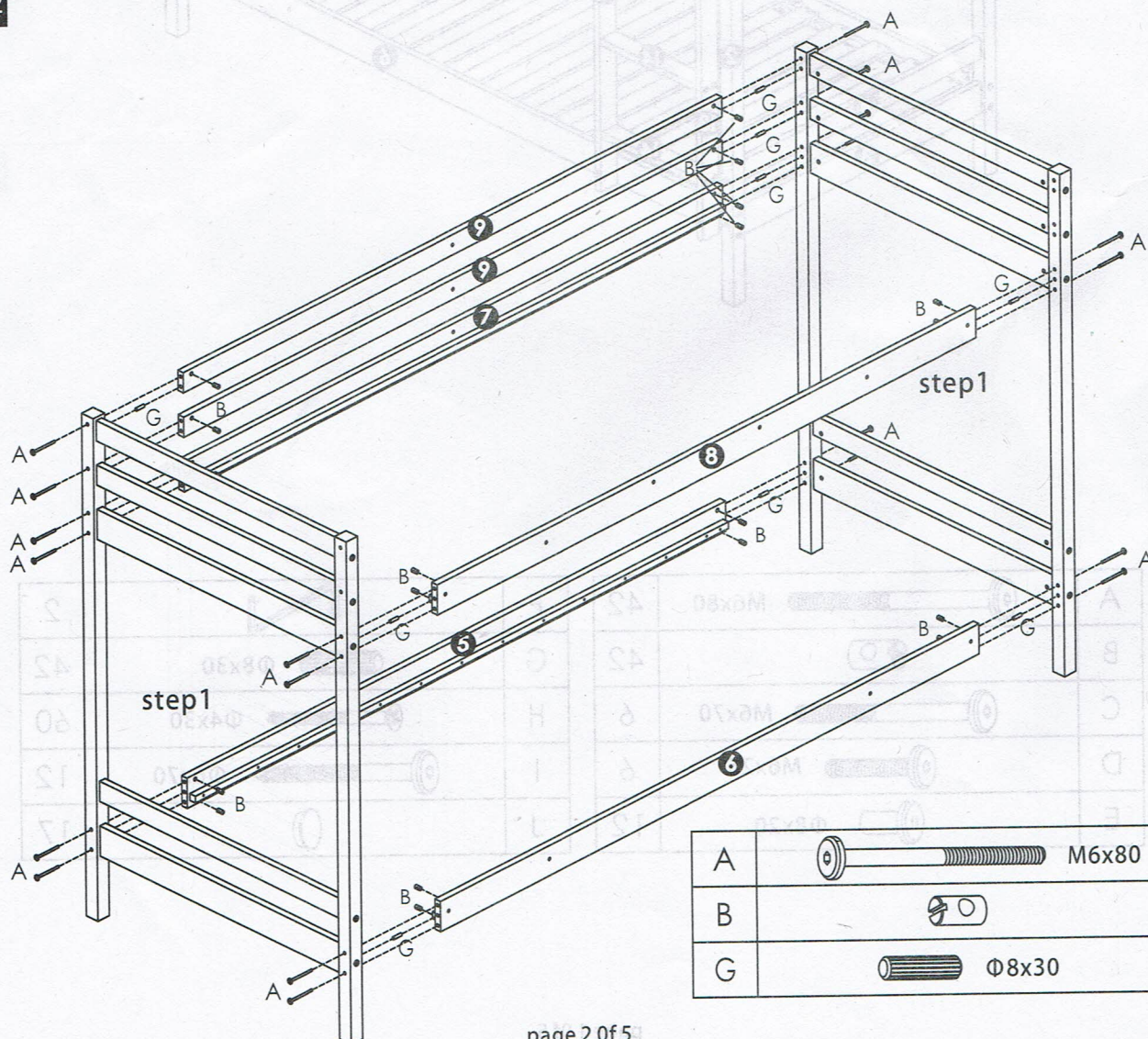
F			2
G		Φ8x30	42
H		Φ4x30	60
I		Φ6x70	12
J			17

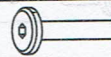
step1



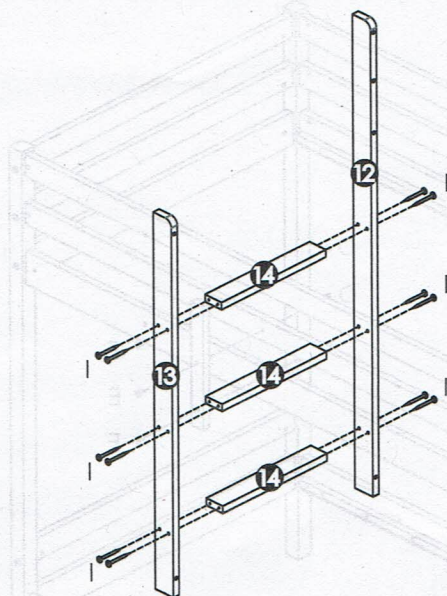
A		M6x80	10
B			10
G		Ø8x30	14

step2



A		M6x80	20
B			20
G		Ø8x30	12

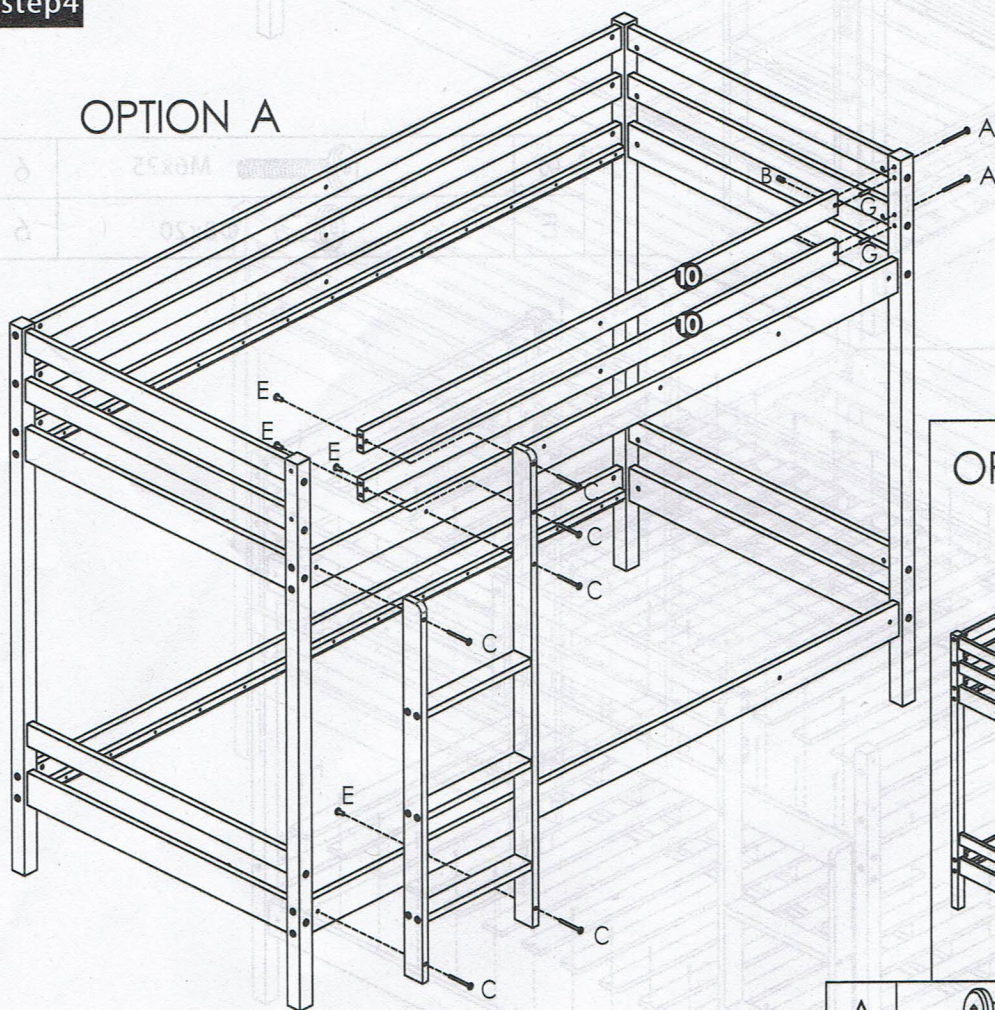
step3



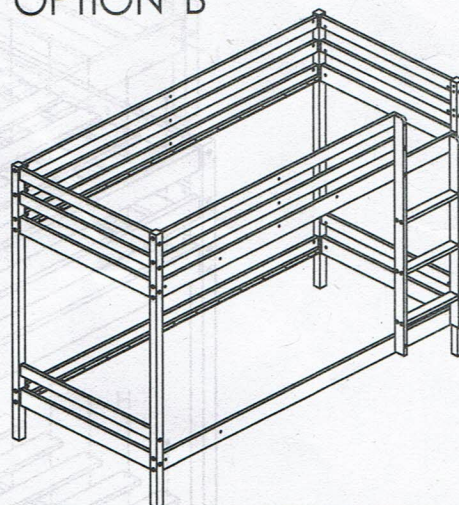
1		$\Phi 6 \times 70$	12
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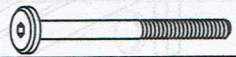
step4

OPTION A

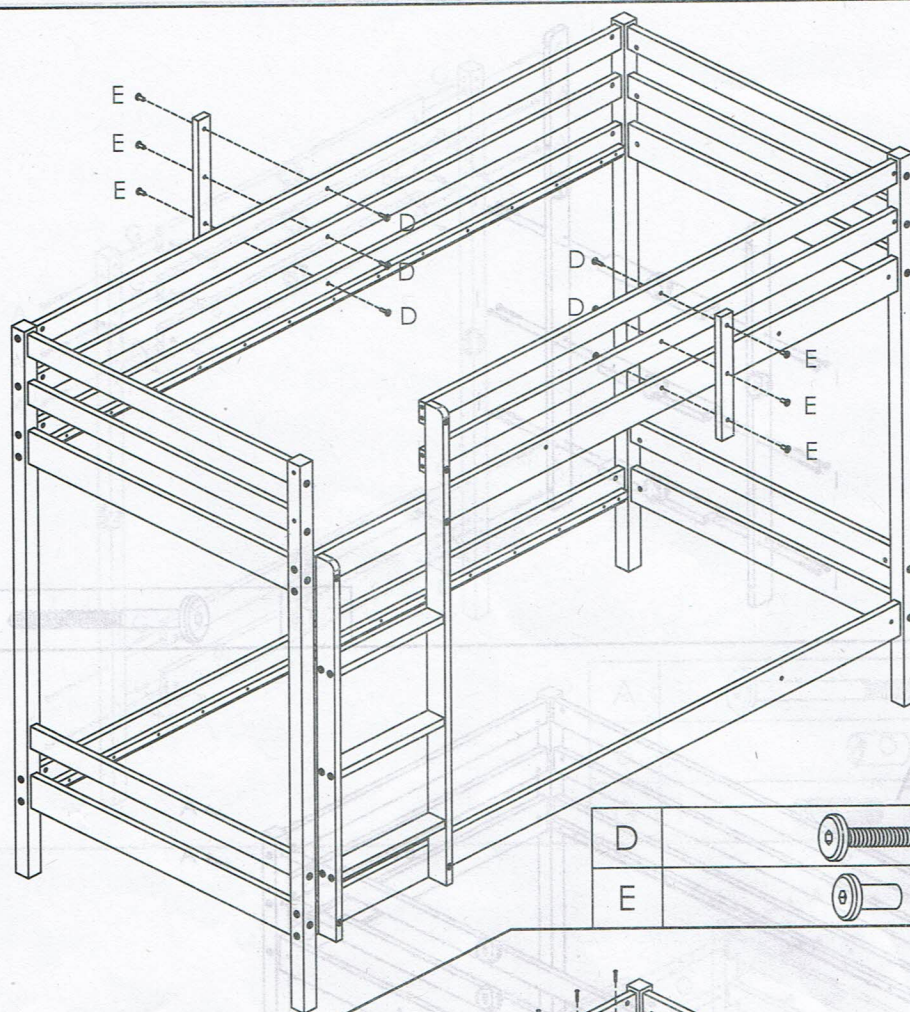


OPTION B



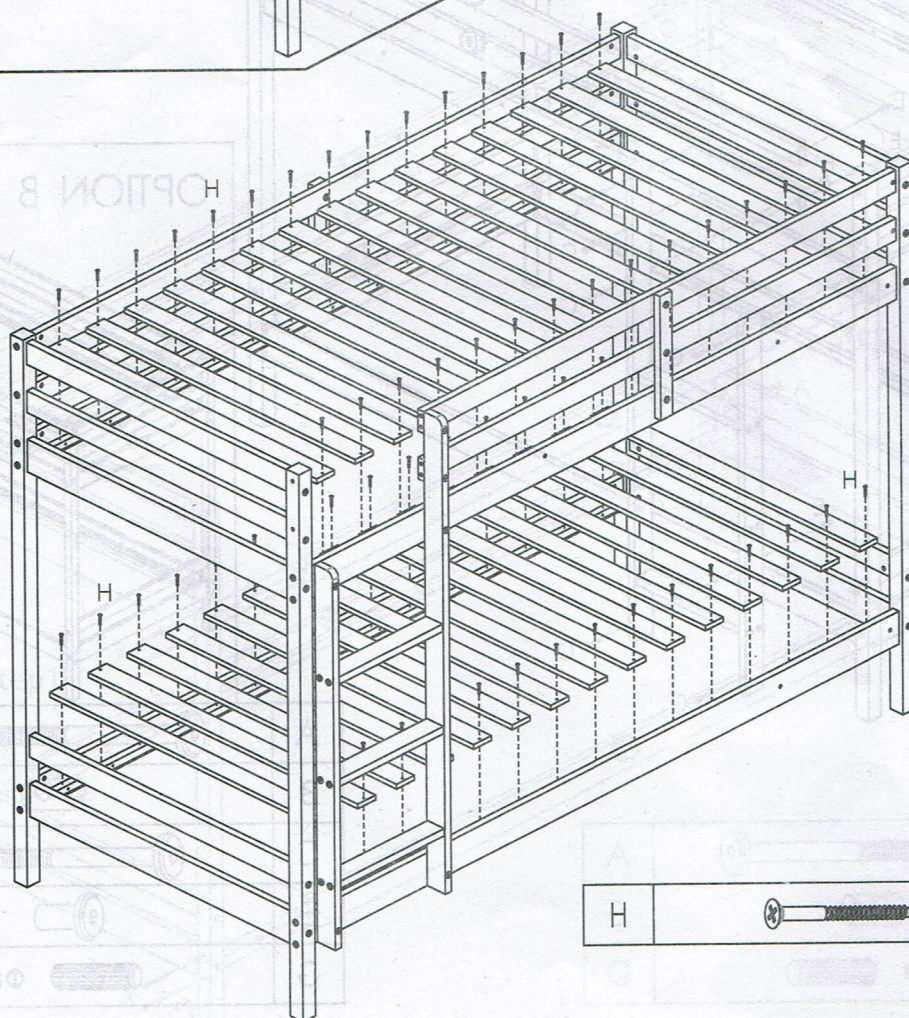
A		M6x80	2
B			2
C		M6x70	6
E		$\Phi 8 \times 20$	6
G		$\Phi 8 \times 30$	2

step5



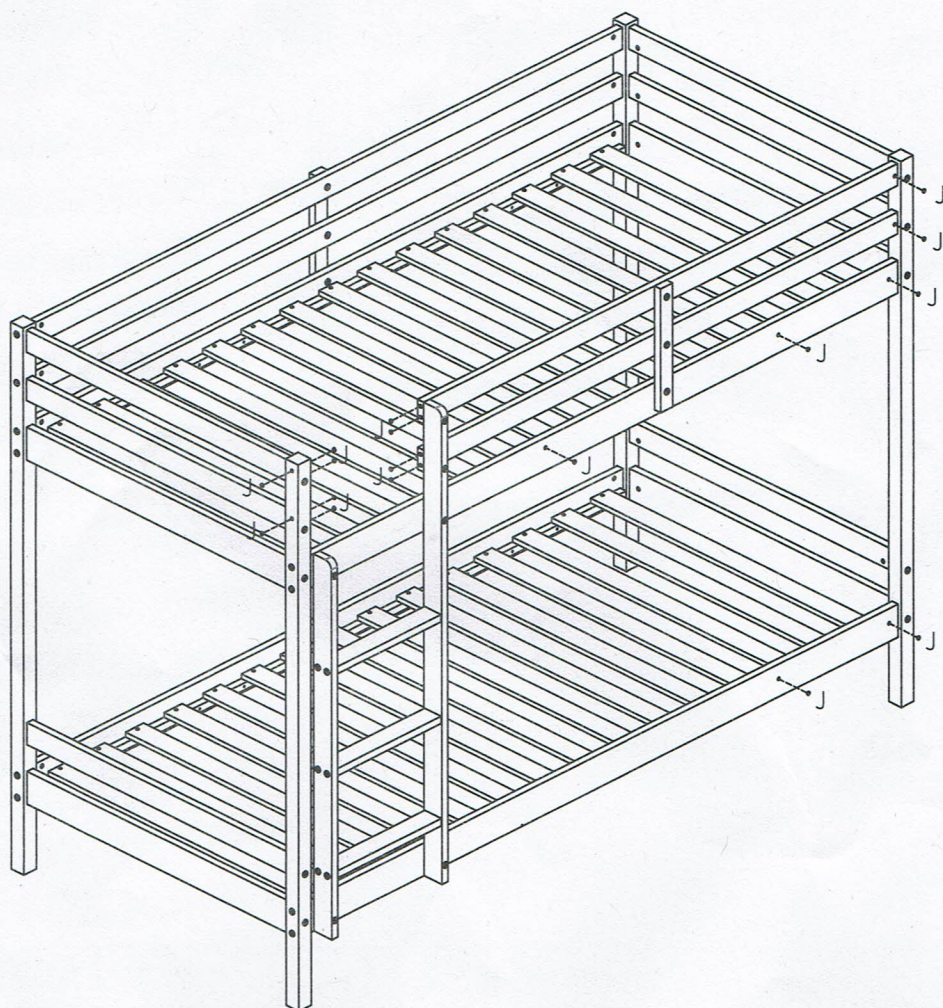
D	 M6x25	6
E	 Ø8x20	6

step6

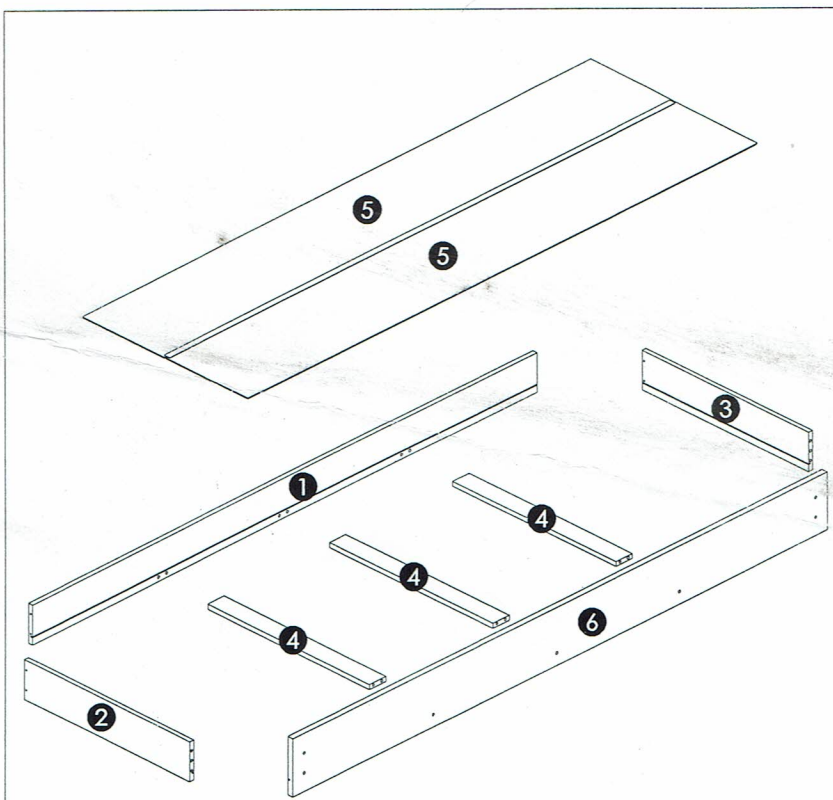


H	 Ø4x30	60
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step7



J	O	17
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A		$\Phi 4 \times 40$	4
B		$\Phi 8 \times 30$	8
C		$\Phi 7 \times 60$	10
D			4
E		$\Phi 3 \times 15$	8
F			1
G			1

